SPLIT

Dart Aerospace Ltd.

Date: Thursday, 16/08/2007 10:22:52 AM
Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 33991 -2		
Estimate Number	: 10897		
P.C. Number	: N/A	Part Number	: D2618
This Issue	: 16/08/2007 S.O. No. : N/A	Drawing Number	: D2618 REV B1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	: 31831	Material	: N/A
Written By	:	Due Date	: 31/08/2007 Qty: 200 [illegible]
Checked & Approved By	:		
Comment	: Est Rev:F Re-format 05-11-22 JLM		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0500	Delrin Round Bar .50" , 75
	Comment: Qty 0.2709 f(s)/Unit Total 54.1800 f(s) Delrin Round Bar .50" black (MDELRINR0500) Batch: [illegible] DJP 07/08 [illegible]	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
	Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr	DJP 07/08/23 (45)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	DJP 07/08/24 (45)
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	[illegible] 07/08/24 45
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location:______	[illegible] 08-08.24 45

Form: rp access

Date: Thursday, 10/09/2007 10:22:52 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** BUSHING

Job Number: 33991 **Part Number:** D2618

Job Number

Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

(45)

7/08/24

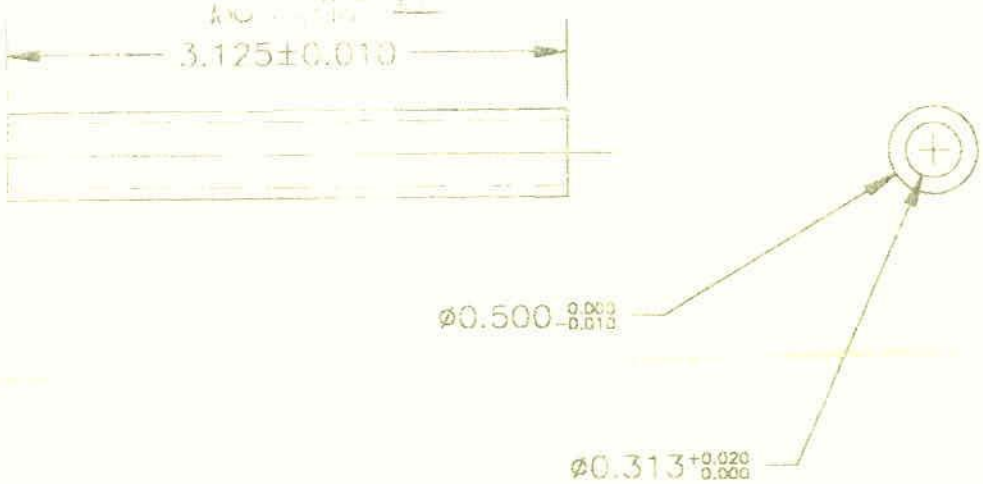
Job Completion

U 07.08.24

Form: rprocess

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO. D2618 REV. B
DATE 96:10:30		TITLE BUSHING SCALE
B 97.05.09		3.125 WAS 1.625, .313 WAS .375

RELEASED



MATERIAL: DELRIN OR TEFLON OR NYLON

DART AEROSPACE LTD	Work Order:	32952
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[X] First Article [ ] Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3.108	✓			
Ø0.500	+0.000/-0.010	.498	✓			
Ø0.313	+0.020/-0.000	.315	✓			

Measured by:	DJP	Audited by:	[illegible]	Prototype Approval:	N/A
Date:	07/08/23	Date:	07/08/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	